INTERNATIONAL SEARCH REPORT

national Application No PCT/EP2005/004057

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 E21C35/197										
According to international Patent Classification (IPC) or to both national classification and IPC										
B. FIELDS										
Minimum do IPC 7	cumentation searched (classification system followed by classification E21C	n symbols)								
	ion searched other than minimum documentation to the extent that su									
Electronic de	eta base consulted during the international search (name of data bas	e and, where practical	, search terms used)							
EPO-In	ternal		·							
C. DOCUMENTS CONSIDERED TO BE RELEVANT										
Category *	Citation of document, with indication, where appropriate, of the rele	vant passages	Relevant to dalm No.							
Α	DE 29 54 400 C1 (VOEST-ALPINE AG, AT) 10 July 1986 (1986-07-10) column 3, lines 12-21	1-8								
A	US 4 684 176 A (DEN BESTEN ET AL) 4 August 1987 (1987-08-04) column 6, lines 14-20; figures 8,	1-8								
А	DE 43 22 401 A1 (BETEK BERGBAU- U HARTMETALLTECHNIK KARL-HEINZ SIMO CO KG, 78) 12 January 1995 (1995- cited in the application the whole document	1-8								
A	US 4 915 455 A (O'NEILL ET AL) 10 April 1990 (1990-04-10) figure 3		1-8							
Further documents are listed in the continuation of box C. X Patent family members are listed in annex.										
Special categories of cited documents:										
consid	ent defining the general state of the eart which is not dered to be of particular relevance document but published on or after the International	or priority date and not in conflict with the application but clied to understand the principle or theory underlying the invention 'X' document of particular relevance; the claimed invention								
"L" docume which	date ont which may throw doubts on priority claim(s) or is cited to establish the publication date of another	cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone 'Y' document of particular relevance; the claimed invention								
citation or other special reason (as specified) 'O' document referring to an oral disclosure, use, exhibition or other means combined with one or more other such documents, such combination being obvious to a person skilled										
'P' docum	ent published prior to the international filling date but	in the art. '&' document member of the same patent family								
1	actual completion of the international search	Date of mailing of the international search report								
	29 June 2005	08/07/2005								
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2										
	NL - 2280 HV Aljswik Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax. (+31-70) 340-3016	Garrido Garcia, M								

Form PCT/ISA/210 (second sheet) (January 2004)

Express Mail No.: EV84284987745

Mailed: 19 JUL 2006

INTERNATIONAL SEARCH REPORT

Information on patent family members

national Application No PCT/EP2005/004057

Patent document cited in search report					005/00405/
		Publication date	Patent family member(s)		Publication date
DE 2954400	C1	10-07-1986	AT	437878 A	15-06-1979
			ΑT	354385 B	10-01-1980
			ΑU	4654479 A	20-12-1979
			BE	876355 A1	17-09-1979
			CA	1098551 Al	31-03-1981
			DE	2915510 A1	20-12-1979
			ES	480965 A1	16-01-1980
			FR	2428735 A1	11-01-1980
			GB	2024287 A ,B	09-01-1980
			HÙ	179654 B	29-11-1982
			JP	1127623 C	14-12-1982
			JP	55002188 A	09-01-1980
			JP	57016238 B	03-04-1982
			MA	18453 A1	31-12-1979
			PL	215720 A1	25-02-1980
			RO	83790 A1	02-04-1984
•			SU	900817 A3	23-01-1982
			US	4247150 A	27-01-1981
			ZA	7901825 A	28-05-1980
US 4684176	A	04-08-1987	NONE		
DE 4322401	A1	12-01-1995	AT	149630 T	15-03-1997
			DE	59401971 D1	10-04-1997
			DK	706606 T3	01-09-1997
			WO	9502112 A1	19-01-1995
			EP	0706606 A1·	17-04-1996
			HK	1006324 A1	19-02-1999
			US	5683144 A	04-11-1997
US 4915455	Α	10-04-1990	AU	· 618637 B2	02-01-1992
			AU	4362589 A	17-05-1990
			AU	627395 B2	20-08-1992
			ΑU	7022091 A	08-08-1991
			CA	2001681 A1	09-05-1990
			GB	2226064 A ,B	20-06-1990
			MX	168816 B	09-06-1993
					30-04-1991
			US	5011229 A	2004-1221

Form PCT/ISA/210 (patent family annex) (January 2004)